Continuous level measurement Ultrasonic transducers

### **EchoMax XPS**

## Overview



EchoMax XPS transducers use ultrasonic technology to measure level in a wide range of liquids and solids.

## Benefits

- Integral temperature compensation
- Low ringing effect reduces blanking distance
- Optional foam facing for dusty applications
- Self-cleaning and low-maintenance
- Chemically resistant
- Hermetically sealed

## Application

XPS transducers can be fully immersed, are resistant to steam and corrosive chemicals, and can be installed without flanges.

The XPS series offers versions for various measuring ranges up to 30 m (100 ft) and up to a max. temperature of 95 °C (203 °F).

During operation, the EchoMax transducers emit acoustic pulses in a narrow beam. The level monitor measures the propagation time between pulse emission and its reflection (echo) to calculate the distance.

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EchoMax XPS

# Technical specifications

Input	XPS-10	XPS-15 (standard and F models)	XPS-30			
Measuring range	0.3 10 m (1 33 ft)	Standard: 0.3 15 m (1 50 ft) XPS-15F: 0.45 15 m (1.5 50 ft)	0.6 30 m (2 100 ft)			
Output						
Frequency	44 kHz	44 kHz	30 kHz			
Beam angle	12°	6°	6°			
Environmental						
Location	Indoors/outdoors					
Ambient temperature	-40 +95 °C (-40 +203 °F)	<u>Standard:</u> -40 +95 °C (-40 +203 °F) <u>XPS-15F:</u> -20 +95 °C (-4 +203 °F)	-40 +95 °C (-40 +203 °F)			
Pollution degree	4					
Pressure	8 bar g (120 psi g) Flanged: 0.5 bar g (7.25 psi g)	8 bar g (120 psi g) <u>Flanged:</u> 0.5 bar g (7.25 psi g)	0.5 bar g (7.25 psi g) <u>Flanged</u> : 0.5 bar g (7.25 psi g)			
Design						
Weight	0.8 kg (2.8 lb) (1.8 lb) Flanged: 2 kg (4.4 lb)		4.3 kg (9.5 lb)			
Power supply	Operation of transducer only with app	roved Siemens controllers				
Material	Standard: PVDF Flanged: PVDF with CPVC flange Option: PTFE face with CPVC flange	Standard: PVDF Flanged: PVDF with CPVC flange Option: PTFE face with CPVC flange	Standard: PVDF Flanged: PVDF with CPVC flange Option: PTFE face with CPVC flange			
Color	Blue	Standard: Blue XPS-15F: Gray	Blue			
Process connection	1" NPT or 1" BSPT	Standard: 1" NPT or 1" BSPT XPS-15F: 1" NPT	1.5" universal thread (NPT or BSPT)			
Degree of protection	IP66/68	IP66/68	IP66/68			
Cable	2-wire twisted pair/braided and foil sh	ielded 0.5 mm² (20 AWG) PVC jacket				
Separation	Max. 365 m (1 200 ft)					
XPS-15F: FM Class I, Div. 1, Groups		CE, CSA, FM, ATEX, IECEX XPS-15F: FM Class I, Div. 1, Groups A, B, C, and D, Class II Div. 1, Groups E, F, and G,	CE, CSA, FM, ATEX, IECEX			

<sup>1)</sup> EMC certificate available on request.

## Continuous level measurement Ultrasonic transducers

Selection and Ordering data	Article No.
EchoMax XPS-10 ultrasonic transducer	7ML1115-
High-frequency ultrasonic transducer designed for a wide variety of liquid and solid applications, for use with approved controllers. Includes integral temperature sensor. Measuring range: min. 0.3 m, max.10 m	0
→ Click on the Article No. for the online configuration in the PIA Life Cycle Portal.	
Mounting thread and facing  1" NPT [(Taper), ANSI/ASME B1.20.1]  1" NPT [(Taper), ANSI/ASME B1.20.1]  with foam facing 1)  1" NPT [(Taper), ANSI/ASME B1.20.1]  with PTFE facing 2)	0 1 2
R 1" [(BSPT), EN 10226] R 1" [(BSPT), EN 10226] with foam facing <sup>1)</sup> R 1" [(BSPT), EN 10226] with PTFE facing <sup>2)</sup>	3 4 5
Cable length 5 m (16.40 ft) 10 m (32.81 ft) 30 m (98.43 ft) 50 m (164.04 ft) 100 m (328.08 ft)	B C E F K
Mounting flange None	A
3" ASME, 150 lb, flat faced 4" ASME, 150 lb, flat faced	C D
6" ASME, 150 lb, flat faced 8" ASME, 150 lb, flat faced	E F
DN 80, PN 10/16, Type A, flat faced DN 100, PN 10/16, Type A, flat faced DN 150, PN 10/16, Type A, flat faced	G J L
JIS10K3B Style JIS10K4B Style JIS10K6B Style (Note: Flange bolting patterns and facings dimensionally correspond to the applicable ASME B16.5 or EN 1092-1, or JIS B 2220 standard.)	M P R
Approvals	
ATEX 2GD Ex mb IIC T4 Gb, Ex tb IIIC T135 °C Db; IECEx SIR 13.0009X Ex mb IIC T4 Gb, Ex tb IIIC T135 °C Db; FM Class I, Div. 2, Groups A, B, C, D; Class II, Div. 1, Groups E, F, G; Class III	3
CSA Class I, Div. 1, Groups A, B, C, D, Class II, Div. 1, Groups E, F, G, Class III 3)	4

1)	Not	available	with	flanged	versions
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<sup>2)</sup> Available with flanged versions only

Selection and Ordering data	Order code
Further designs Please add "-Z" to Article No. and specify Order code(s).	
Stainless steel tag [69 x 50 mm (2.71 x 1.97 inch)]: Measuring point number/identification (max. 27 characters) specify in plain text	Y15
Operating Instructions	Article No.
Multi-language	A5E43390688
Note: The Operating Instructions should be ordered as a separate line item on the order.	
All literature is available to download for free, in a range of languages, at http://www.siemens.com/processinstrumentation/documentation	
Accessories	
Tag, stainless steel with hole, 12 x 45 mm (0.47 x 1.77 inch), one text line for fastening on sensors	7ML1930-1BJ
Submergence shield kit	7ML1830-1BH
Easy Aimer 2, aluminum, NPT with 3/4" x 1" PVC coupling	7ML1830-1AQ
Easy Aimer 2, aluminum with M20 adapter and 11 and 11/2" BSPT aluminum couplings	7ML1830-1AX
Easy Aimer 304, NPT with 1" stainless steel coupling	7ML1830-1AU
Easy Aimer 304, with M20 adapter and 1" and 1½" BSPT 304 stainless steel couplings	7ML1830-1GN
Universal box bracket, mounting kit	7ML1830-1BK
Channel bracket, wall mount	7ML1830-1BL
Extended channel bracket, wall mount	7ML1830-1BM
Channel bracket, floor mount	7ML1830-1BN
Extended channel bracket, floor mount	7ML1830-1BP
Bridge channel bracket, floor mount (see Mounting Brackets on page 4/193 for more information)	7ML1830-1BQ
1" NPT locknut, plastic	7ML1830-1DS
1" BSPT locknut, plastic	7ML1830-1DR
Plastic adapter 1" BSP - 20 mm	7ML1830-1EA
Plastic adapter 1" NPT	7ML1930-1FX
Plastic adapter 1" NPT/M20	7ML1830-1EF

<sup>3)</sup> Valid with mounting thread and facing options 0 ... 2 only

Continuous level measurement Ultrasonic transducers

Selection and Ordering data	Α	rticle	No.	Selection and Order
EchoMax XPS-15 ultrasonic transducer High-frequency ultrasonic transducer designed for a wide variety of liquid and solid applications, for use with approved controllers. Includes integral temperature sensor.  Measuring range: min. 0.3 m, max. 15 m   ☐ Click on the Article No. for the online configura- tion in the PIA Life Cycle Portal.		ML1		Further designs Please add "-Z" to Articode(s). Stainless steel tag [69] Measuring point numl (max. 27 characters) Operating Instruction
Mounting thread and facing 1" NPT [(Taper), ANSI/ASME B1.20.1] 1" NPT [(Taper), ANSI/ASME B1.20.1] with foam facing 1) 1" NPT [(Taper), ANSI/ASME B1.20.1] with PTFE facing <sup>2)</sup>	0 1 2			Multi-language  Note: The Operating I ordered as a separate All literature is availab range of languages, a
R 1" [(BSPT), EN 10226] R 1" [(BSPT), EN 10226] with foam facing <sup>1)</sup> R 1" [(BSPT), EN 10226] with PTFE facing <sup>2)</sup> Cable length	3 4 5			Accessories Tag, stainless steel wi (0.47 x 1.77 inch), on
5 m (16.40 ft) 10 m (32.81 ft) 30 m (98.43 ft) 50 m (164.04 ft) 100 m (328.08 ft)		B C E F K		sensors Submergence shield Universal box bracke Channel bracket, wall
Mounting flange None 6" ASME, 150 lb, flat faced 8" ASME, 150 lb, flat faced DN 150, PN 10/16, Type A, flat faced DN 200, PN 10, Type A, flat faced JIS10K 6B		A D E J K N		Extended channel bra Channel bracket, floo Extended channel brack Bridge channel brack (see Mounting Bracke more information)
JIS10K 8B (Note: Flange bolting patterns and facings dimensionally correspond to the applicable ASME B16.5 or EN 1092-1, or JIS B 2220 standard.)  Approvals	_	P		1" NPT locknut, plasting 1" BSPT locknut, plasses Easy Aimer 2, aluming coupling
ATEX 2GD Ex mb IIC T4 Gb, Ex tb IIIC T135 °C Db; IECEX SIR 13.0009X Ex mb IIC T4 Gb, Ex tb IIIC T135 °C Db; FM Class I, Div. 2, Groups A, B, C, D; Class II, Div. 1, Groups E, F, G; Class III CSA Class I, Div. 1, Groups A, B, C, D, Class II, Div. 1, Groups E, F, G, Class III <sup>3)</sup> 1) Not available with flanged versions			4	Easy Aimer 2, aluming 1" and 1½" BSPT alum Easy Aimer 304, NPT coupling Easy Aimer 304, with BSPT 304 stainless st

- 1) Not available with flanged versions
- 2) Available with flanged versions only
- $^{3)}$  Available with mounting options 0 ... 2 only

Selection and Ordering data	Order code			
Further designs				
Please add " <b>-Z</b> " to Article No. and specify Order code(s).				
Stainless steel tag [69 x 50 mm (2.71 x 1.97 inch)]: Measuring point number/ identification (max. 27 characters) specify in plain text	Y15			
Operating Instructions	Article No.			
Multi-language	A5E43390688			
Note: The Operating Instructions should be ordered as a separate line item on the order.				
All literature is available to download for free, in a range of languages, at http://www.siemens.com/processinstrumentation/documentation				
Accessories				
Tag, stainless steel with hole, 12 x 45 mm (0.47 x 1.77 inch), one text line for fastening on sensors	7ML1930-1BJ			
Submergence shield kit	7ML1830-1BJ			
Universal box bracket, mounting kit	7ML1830-1BK			
Channel bracket, wall mount	7ML1830-1BL			
Extended channel bracket, wall mount	7ML1830-1BM			
Channel bracket, floor mount	7ML1830-1BN			
Extended channel bracket, floor mount	7ML1830-1BP			
Bridge channel bracket, floor mount (see Mounting Brackets on page 4/193 for more information)	7ML1830-1BQ			
1" NPT locknut, plastic	7ML1830-1DS			
1" BSPT locknut, plastic	7ML1830-1DR			
Easy Aimer 2, aluminum, NPT with 3/4" x 1" PVC coupling	7ML1830-1AQ			
Easy Aimer 2, aluminum with M20 adapter and 1" and 1½" BSPT aluminum couplings	7ML1830-1AX			
Easy Aimer 304, NPT with 1" stainless steel coupling	7ML1830-1AU			
Easy Aimer 304, with M20 adapter and 1" and 11/2" BSPT 304 stainless steel couplings	7ML1830-1GN			
Plastic adapter 1" BSP - 20 mm	7ML1830-1EA			
Plastic adapter 1" NPT	7ML1930-1FX			
Plastic adapter 1" NPT/M20	7ML1830-1EF			

Continuous level measurement Ultrasonic transducers

Selection and Ordering data	Α	rticle	e l	No.
EchoMax XPS-15F ultrasonic transducer High-frequency ultrasonic transducer designed for a wide variety of liquid and solid applications, for use with approved controllers. Includes integral temperature sensor. Measuring range: min. 0.45 m, max. 15 m  7 Click on the Article No. for the online configura- tion in the PIA Life Cycle Portal.		WL1		
Mounting thread and facing 1" NPT [(Taper), ANSI/ASME B1.20.1]	1			
Cable length 5 m (16.40 ft) 10 m (32.81 ft) 30 m (98.43 ft) 50 m (164.04 ft) 100 m (328.08 ft)		B C D E		
Mounting flange, flush mount None 6" ASME, 150 lb, flat faced 8" ASME, 150 lb, flat faced (Note: Flange bolting patterns and facings dimensionally correspond to the applicable ASME B16.5, or EN 1092-1, or JIS B 2220 standard.)	_	A B C		
Approvals FM Class I, Div. 1, Groups A, B, C, and D, Class II Div. 1, Groups E, F, and G, Class III			1	

Selection and Ordering data	Order code
Further designs	
Please add "-Z" to Article No. and specify Order code(s).	
Stainless steel tag [69 x 50 mm (2.71 x 1.97 inch)]: Measuring point number/ identification (max. 27 characters) specify in plain text	Y15
Operating Instructions	
All literature is available to download for free, in a range of languages, at http://www.siemens.com/processinstrumentation/documentation	
Accessories	Article No.
Tag, stainless steel with hole, $12 \times 45$ mm (0.47 $\times$ 1.77 inch), one text line for fastening on sensors	7ML1930-1BJ
Submergence shield kit	7ML1830-1BJ
Universal box bracket, mounting kit	7ML1830-1BK
Channel bracket, wall mount	7ML1830-1BL
Extended channel bracket, wall mount	7ML1830-1BM
Channel bracket, floor mount	7ML1830-1BN
Extended channel bracket, floor mount	7ML1830-1BP
Bridge channel bracket, floor mount (see Mounting Brackets on page 4/193 for more information)	7ML1830-1BQ
1" NPT locknut, plastic	7ML1830-1DS
Easy Aimer 2, aluminum, NPT with 3/4" x 1" PVC coupling	7ML1830-1AQ
Easy Aimer 304, NPT with 1" stainless steel coupling	7ML1830-1AU

Selection and Ordering data	Article No.
High-frequency ultrasonic transducer designed for a wide variety of liquid and solid applications, for use with approved controllers. Includes integral temperature sensor.  1½" universal thread compatible with 1½" NPT and R 1½" [(BSPT), EN 10226]  Measuring range: min. 0.6 m (1.97 ft), max. 30 m (98.43 ft)  7 Click on the Article No. for the online configura-	7ML1123-
tion in the PIA Life Cycle Portal.  Mounting thread and facing  1½" universal thread  1½" universal thread, foam facing 1)  1½" universal thread, PTFE facing 2)	0 1 2
Cable length 5 m (16.40 ft) 10 m (32.81 ft) 30 m (98.43 ft) 50 m (164.04 ft) 100 m (328.08 ft)	B C E F K
Mounting flange None 6" ASME, 150 lb, flat faced 8" ASME, 150 lb, flat faced 8" ASME, 150 lb, flat faced DN 150, PN 10/16, Type A, flat faced DN 200, PN 10, Type A, flat faced JIS10K 6B JIS10K 8B (Note: Flange bolting patterns and facings dimensionally correspond to the applicable ASME B16.5 or EN 1092-1, or JIS B 2220 standard.)	A D E J K N P
Approvals ATEX 2G 1D Ex mb IIC T4 Gb, Ex ta IIIC T135 °C Da; IECEx SIR 13.0009X Ex mb IIC T4 Gb, Ex ta IIIC T135 °C Da	5

- 1) Not available with flanged versions
- 2) Available with flanged versions only

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Selection and Ordering data	Order code
Further designs	
Please add "-Z" to Article No. and specify Order code(s).	
Stainless steel tag [69 x 50 mm (2.71 x 1.97 inch)]: measuring-point number/identification (max. 27 characters) specify in plain text	Y15
Operating Instructions	Article No.
Multi-language	A5E43390688
Note: The Operating Instructions should be ordered as a separate line item on the order.	
All literature is available to download for free, in a range of languages, at http://www.siemens.com/processinstrumentation/documentation	
Accessories	
Tag, stainless steel with hole, 12 x 45 mm (0.47 x 1.77 inch), one text line for fastening on sensors	7ML1930-1BJ
11/2" BSPT locknut, plastic	7ML1830-1DP
Easy Aimer 2, aluminum, NPT with 1½" galvanized coupling	7ML1830-1AN
Easy Aimer 304, NPT with 11/2" stainless steel coupling	7ML1830-1AT
Easy Aimer 2, aluminum with M20 adapter and 1" and 1½" BSPT aluminum couplings	7ML1830-1AX
Easy Aimer 304, with M20 adapter and 1" and 1½" BSPT 304 stainless steel couplings	7ML1830-1GN
Adapter 11/2" BSP	7ML1830-1EB

		011	0.	max XI C
Selection and Ordering data	Α	rtic	le	No.
EchoMax XPS-30C ultrasonic transducer High-frequency ultrasonic transducer designed for a wide variety of liquid and solid applications, for use with approved controllers. Includes integral temperature sensor. 1½" universal thread compatible with 1½" NPT and R 1½" [(BSPT), EN 10226] Measuring range: min. 0.6 m (1.97 ft), max. 30 m (98.43 ft)		ML		155-
Mounting thread and facing 1½" universal thread 1½" universal thread, foam facing 1) 1½" universal thread, PTFE facing 2)	0 1 2			
Cable length 5 m (16.40 ft) 10 m (32.81 ft) 30 m (98.43 ft) 50 m (164.04 ft) 100 m (328.08 ft)		B C E F K		
Mounting flange None 6" ASME, 150 lb, flat faced 8" ASME, 150 lb, flat faced DN 150, PN 10/16, Type A, flat faced DN 200, PN 10, Type A, flat faced JIS10K 6B JIS10K 8B (Note: Flange bolting patterns and facings dimensionally correspond to the applicable		A D E J K N P		
ASME B16.5 or EN 1092-1, or JIS B 2220 standard.)  Approvals  CSA, Class I, Div. 2, Groups A, B, C, D; Class II,  Div. 1, Groups E, F, G; Class III			4	

Selection and Ordering data	Order code
Further designs	
Please add "-Z" to Article No. and specify Order code(s).	
Stainless steel tag [69 mm x 50 mm (2.71 x 1.97 inch)]: Measuring-point number / identification (max. 27 characters) specify in plain text	Y15
Operating Instructions	Article No.
Multi-language	A5E43390688
Note: The Operating Instructions should be ordered as a separate line item on the order.	
All literature is available to download for free, in a range of languages, at http://www.siemens.com/processinstrumentation/documentation	
Accessories	
Easy Aimer 2, aluminum, NPT with 11/2" galvanized coupling	7ML1830-1AN
Easy Aimer 304, NPT with 11/2" stainless steel coupling	7ML1830-1AT
11/2" BSPT locknut, plastic	7ML1830-1DP
Adapter 11/2" BSP	7ML1830-1EB

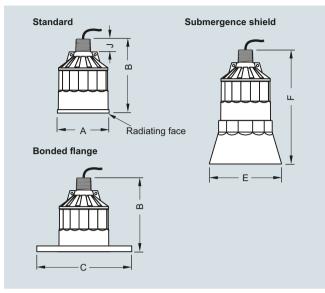
<sup>1)</sup> Not available with flanged version

<sup>2)</sup> Available for flanged versions only

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### **EchoMax XPS**

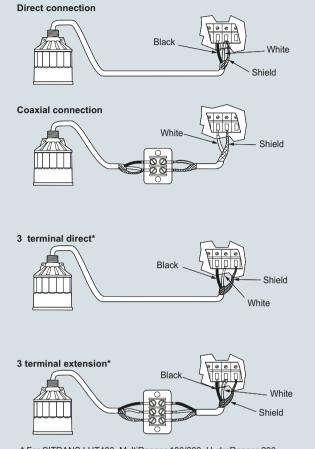
## Dimensional drawings



XPS ultrasonic transducer

Version				
Dimension	XPS-10	XPS-15	XPS-30	
A	88 mm (3.464 inch)	121 mm (4.764 inch)	175 mm (6.890 inch)	
В	122 mm (4.803 inch)	132 mm (5.197 inch)	198 mm (7.795 inch)	
С	According to ASM	According to ASME, DIN, and JIS		
E	124 mm (4.882 inch)	158 mm (6.220 inch)	n/a	
F	152 mm (5.984 inch)	198 mm (7.795 inch)	n/a	
J	28 mm (1.1 inch)	28 mm (1.1 inch)	28 mm (1.1 inch)	

# Circuit diagrams



## \* For SITRANS LUT400, MultiRanger 100/200, HydroRanger 200

#### Mounting

Make particularly sure that the radiating face of the transducer is protected from damage. Mount the transducer so that it is above the maximum material level by at least the blanking value. On liquid applications, the transducer must be mounted so that the axis of transmission is perpendicular to the liquid surface. On solids applications, an Easy Aimer should be used to facilitate aiming the transducer. Consider the optional temperature sensor when mounting the transducer.

#### Interconnection

Do not route cable openly or near high voltage or current runs, contactors and SCR control drives. For optimum isolation against electrical noise, run cable separately in a grounded metal conduit. Seal all thread connections to prevent ingress of moisture.

XPS ultrasonic transducer connections